

PROSEIKI



EGE TEKNİK CNC

İyi Makina,
İyi Servis
Güvenilir Çözüm Ortağınız



Borverk Dik Torna



EGE TEKNİK CNC

HAKKIMIZDA

Türkiye talaşlı imalat sektörünün kendini her geçen gün yenileyen ve geliştiren kurumu Ege Teknik CNC Makine İthalat ve ihracat Ltd. Şti. 2004 yılında kurulmuş olup kurulduğu günden itibaren ülkemiz sanayicilerini kalite ve yüksek teknoloji ile buluşturmaktadır.

Firmamızın kuruluş amacı sadece takım tezgâhları ithalatı yapmak değil; talaşlı imalat yapan sanayicilerimize ihtiyaçları doğrultusunda doğru ve yenilikçi çözümler sunabilmektir.

Bu kuruluş ilkesiyle yola çıkan Ege Teknik Cnc Makine kalitesiyle kendini ispatlamış İsviçre, İtalya, Japonya, Güney Kore, Tayvan, Hindistan ve Çin markalarının Türkiye Distribütörlüğünü üstlenmiştir.

Ege Teknik Cnc Makine ailesi üretimde sürekliliğe önem veren firma olarak profesyonel ekibiyle satış ve sistem kurulumunun yanı sıra teknik servis, yedek parça ve eğitim hizmetlerini de Kıymetli sanayicilere hizmet olarak sunmaktadır.

İzmir, İstanbul, Bursa ve Ege Serbest Bölge (İzmir) ofislerimiz ve Konya Şubemiz ile siz kıymetli sanayicilerimizin güçlü ve güvenilir çözüm ortağıyız.

Ege Teknik CNC ile asla başarısız olmazsınız.

ABOUT US

Ege Teknik CNC Makine İthalat ve İhracat Ltd. Şti. was established in 2004 and has been bringing industrialists of our country together with quality and high technology since the day it was founded.

The aim of our company is not only to import machine and machine tools; also to provide accurate and innovative solutions to our machining industrialists in line with their needs.

Ege Teknik Cnc Makine, which started off with this establishment principle, proved itself with its quality; it has undertaken the distributorship of Swiss, Italy, Japan, South Korea, Taiwan, India and China brands.

Ege Teknik Cnc Makine family provides uninterrupted technical service, spare parts and training services as well as sales and system installation with its professional team who know the importance of continuity in production.

With our İzmir, İstanbul, Bursa and Aegean Free Zone (İzmir) offices and Konya branch; we are a powerful and reliable solution partner of our valuable industrialists.

You will never fail with Ege Teknik CNC.

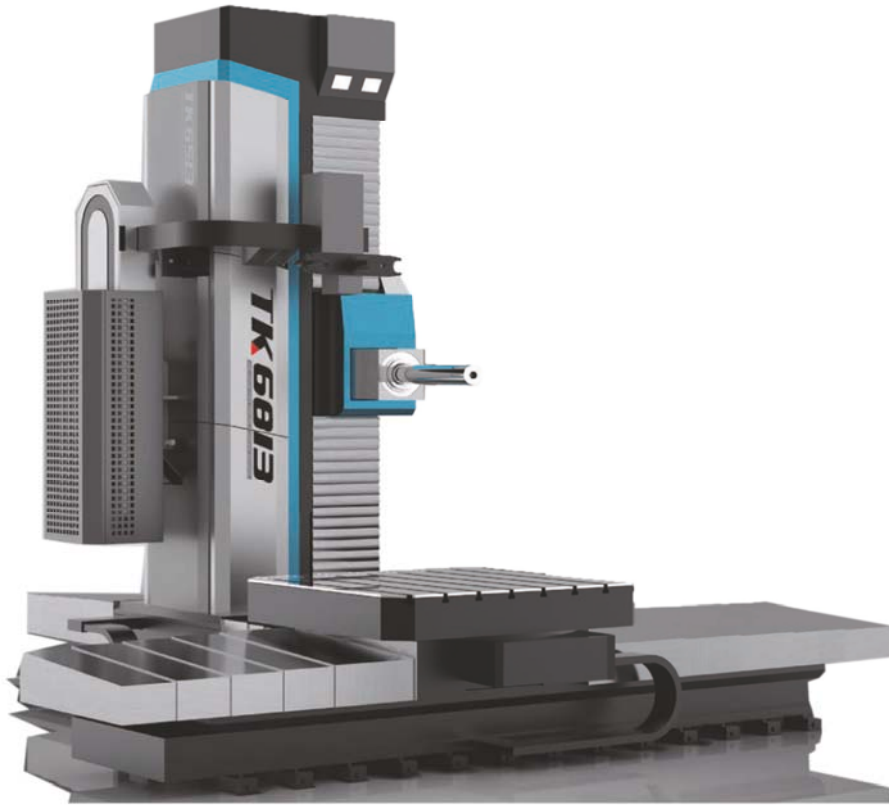
Planer Type Boring Mills-Without Ram

MACHINE SPECIFICATION

Model
FULLTONTech Series



| Specification | Unit | TK6511 | TK6513 | TK6516 |
|--|--------|--------------------------------|--------------------------------|---------------------------------|
| Spindle diameter | mm | 110 | 130 | 160 |
| Spindle taper | | ISO50 | ISO50 | ISO50 |
| Shank specification | | JT50 | JT50 | JT50 |
| Max. spindle speed | rpm | 1500(Op.:3000) | 1500(Op.:3000) | 1200(Op.:2000) |
| Motor power-Servo | KW | 22 | 30 | 40 |
| Table size | mm | 1400X1200 (Op.: Other size) | 1800X1600 (Op.: Other size) | 2200X1800 (Op.: Other size) |
| Table loading capacity | Kg | 5000 (Op.: Other load) | 10000 (Op.: Other load) | 20000 (Op.: Other size load) |
| Cross travel of table --X axis | mm | 2000 (Op.:3m,4m) | 3000 (Op.:3m,4m, 5m) | 3000 (Op.:3m,4m, 5m) |
| Vertical travel of spindle head --Y axis | mm | 1500(Op:2m,3m) | 2000(Op:3m,4m) | 2000(Op:3m, 4m) |
| Longitude travel of column --Z axis | mm | 1300 | 1600 | 1600 |
| Axial travel of boring spindle --W axis | mm | 600 | 800 | 1000 |
| Table rotary indexing --B axis | degree | 360° | 360° | 360° |
| CNC system | | Fanuc/Siemens | Fanuc/Siemens | Fanuc/Siemens |



| Specification | Unit | TK6813 | TK6816 |
|---|------|--------------------------------|---------------------------------|
| Spindle diameter | mm | 130mm | 160mm |
| Spindle taper | | ISO50 | ISO50 |
| Shank specification | | JT50 | JT50 |
| Max. spindle speed | rpm | 1500(Op.:2000,3000) | 1200(Op.:2000) |
| Motor power | KW | 30 | 40 |
| Ram size | mm | 380x420 | 480x520 |
| Table size | mm | 1800X1600 (Op.: Other size) | 2200X1800 (Op.: Other size) |
| Table loading capacity | Kg | 10000 (Op.: Other load) | 20000 (Op.: Other size load) |
| Cross travel of table ---X axis | mm | 3000 (Op.:3m,4m, 5m) | 3000 (Op.:3m,4m, 5m) |
| Vertical travel of spindle head ---Y axis | mm | 2000(Op.:3m, 4m) | 2000(Op.:3m, 4m) |
| Longitude travel of column ---Z axis | mm | 1600 | 1600 |
| Axial travel of ram ---V axis | mm | 800 | 1000 |
| Axial travel of boring spindle ---W axis | mm | 700 | 900 |
| Table rotary indexing ---B axis | | 360°(random) | 360°(random) |
| CNC system | | Siemens/Fanuc | Siemens/Fanuc |

Floor Type Boring Mills

MACHINE SPECIFICATION

Model
FULLTONTTECH Series



| Specification | Unit | TK6913 | TK6916 | TK6920 | TK6926 |
|--|------|---------------------|----------------------|--------------------------|------------------------------|
| Boring spindle diameter | mm | Φ130 | Φ160 | Φ200 | Φ260 |
| Spindle taper | | ISO 50 | ISO 50 | ISO 60 | ISO 60 |
| Spindle speed | rpm | 1500 (Op.:3000) | 1200 (Op.:2000) | 1000 (Op.:2000) | 1000 (Op.:1500) |
| Size of ram section | mm | 380x420 | 480x520 | 480x520 | 640x720 |
| Total travel of boring spindle and ram | mm | 1500 | 2400 | 2400 | 3200 |
| Travel of boring spindle (W axis) | mm | 700 | 1200 | 1200 | 1600 |
| Axial travel of ram ---Z axis | mm | 800 | 1200 | 1200 | 1600 |
| Vertical travel of boring head ---Y axis | mm | 2000 (Op.:3m) | 3000 (Op.:4m, 5m) | 3000 (Op.:4m, 5m, 6m) | 3000 (Op.:4m, 5m, 6m, 7m) |
| Longitudinal travel of column ---X axis | mm | 4000 (Op.:5-15m) | 6000 (Op.:7-20m) | 6000 (Op.:7-20m) | 8000 (Op.:9-20m) |
| Main motor power | kW | 30 | 51 | 71 | 90 |
| CNC system | | Siemens/Fanuc | Siemens/Fanuc | Siemens/Fanuc | Siemens/Fanuc |

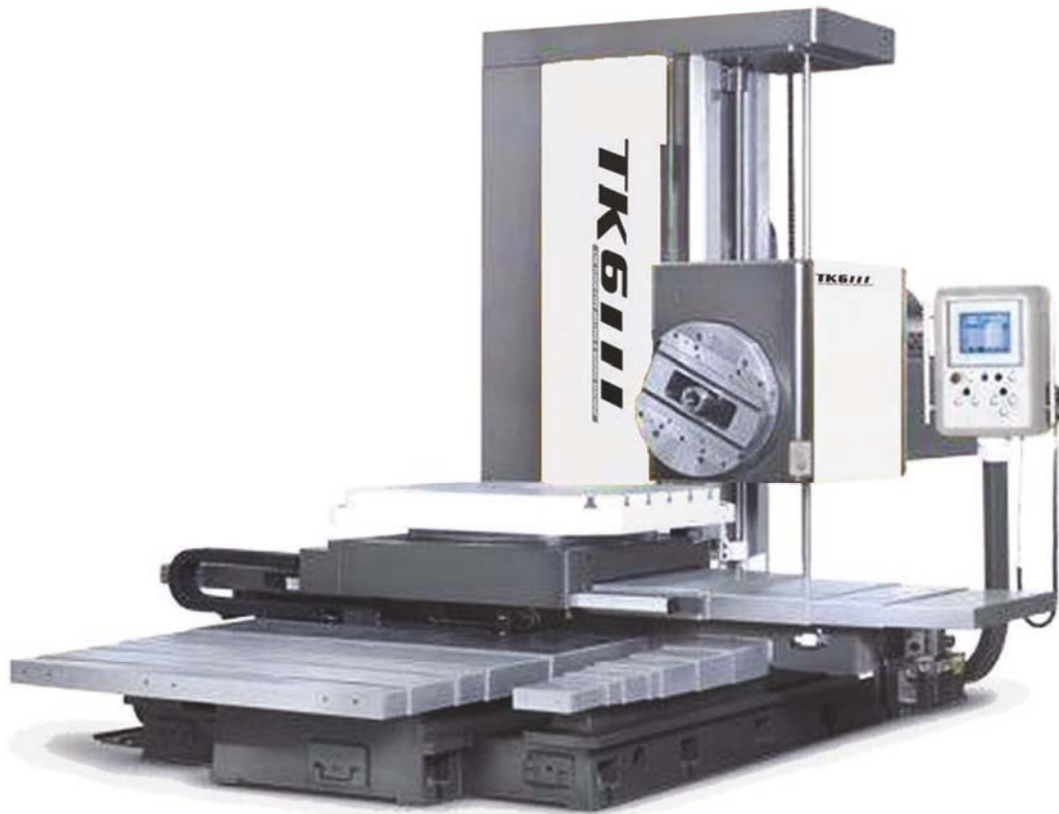


| Specifications | Unit | TPX6113A | TPX6113B | TPX6113C |
|---|--------|----------------------------|----------------------------|----------------------------|
| Spindle diameter | mm | 130 | 130 | 130 |
| Spindle Taper | | Metric 80 (7:24 No50) | Metric 80 (7:24 No50) | Metric 80 (7:24 No50) |
| Speed range of spindle | r/min | 4-800 | 4-800 | 4-800 |
| Power of main motor | kW | 15 | 15 | 15 |
| Facing head diameter | mm | 750 | 750 | 750 |
| Table size(L × W) | mm | 1600×1400 | 1600×1400 | 1800×1600 |
| Max. load of table | kg | 8000 | 8000 | 8000 |
| X-axis travel | mm | 1600 | 2000 | 2000 |
| Y-axis travel | mm | 1500 | 1800 | 2000 |
| Z-axis travel | mm | 1500 | 1500 | 1500 |
| W-axis travel | mm | 900 | 900 | 900 |
| U-axis travel(Slide of facing head travel) | mm | 250 | 250 | 250 |
| B-axis angulations | degree | 360 | 360 | 360 |
| Rapid travel(X/Y/Z) | mm/min | 2500 | 2500 | 2500 |
| B-axis measurement system reading precision | degree | 0.001 | 0.001 | 0.001 |

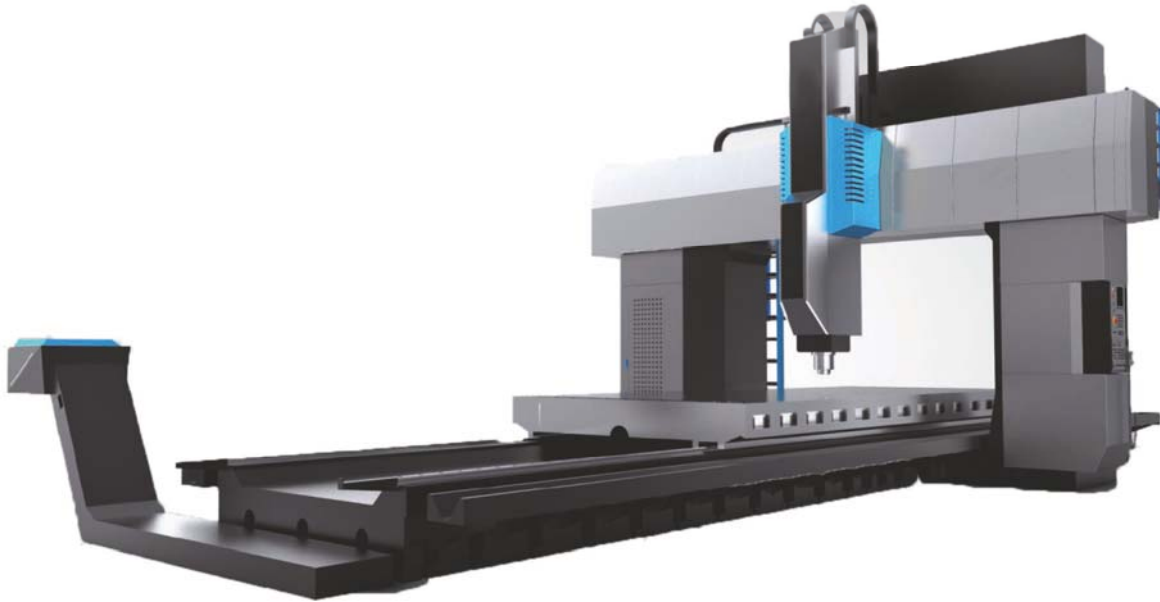
Table Type Boring Mills

MACHINE SPECIFICATION

Model
FULLTONTech Series



| Specification | Unit | TK6111 | TK6113 | TK6516 |
|---------------------------------|--------|--------------------------------|--------------------------------|---------------------------------|
| Spindle diameter | mm | 110 | 130 | 160 |
| Spindle taper | | ISO50 | ISO50 | ISO50 |
| Shank specification | | JT50 | JT50 | JT50 |
| Max. spindle speed | rpm | 1500 (Op.:3000) | 1500 (Op.:3000) | 1200 (Op.:2000) |
| Motor power-Servo | KW | 15 | 22 | 40 |
| Table size | mm | 1400X1200 (Op.: Other size) | 1600X1400 (Op.: Other size) | 2200X1800 (Op.: Other size) |
| Table loading capacity | Kg | 5000 (Op.: Other load) | 8000 (Op.: Other load) | 20000 (Op.: Other size load) |
| Cross travel of table | mm | 1600 (Op.:2m) | 1800 (Op.:2m,3m) | 3000 (Op.:3m,4m, 5m) |
| Vertical travel of spindle head | mm | 1400 (Op.:2m) | 1600 (Op.:2m) | 2000 (Op.:3m, 4m) |
| Longitude travel of worktable | mm | 1300 | 1600 | 1600 |
| Axial travel of boring spindle | mm | 600 | 800 | 1000 |
| Table rotary indexing | degree | 360° | 360° | 360° |
| CNC system | | Fanuc/Siemens | Fanuc/Siemens | Fanuc/Siemens |



| Specification | Unit | GMT21 | GMT24 | GMT28 | GMT32 | GMT36 | GMT42 |
|----------------------------|------|-----------------------------------|-------|-------|-------|-------|-------|
| X axis-Worktable travel | mm | 2000mm(Op:3m, 4m, 5m, 6m, 7m, 8m) | | | | | |
| Y axis-Spindle base travel | mm | 2100 | 2400 | 2800 | 3200 | 3600 | 4200 |
| Z axis-Ram vertical travel | mm | 1000(Op:1500, 2000) | | | | | |
| Distance between columns | mm | 2000 | 2200 | 2600 | 3000 | 3400 | 4000 |
| Worktable width | mm | 1600 | 1800 | 2200 | 2600 | 3000 | 3600 |
| Worktable length | mm | Depend on X axis | | | | | |
| CNC system | | Siemens/Fanuc | | | | | |

Gantry Milling Machine-Gantry Moving Type

MACHINE SPECIFICATION

Model
FULLTONTTECH Series



| Specification | Unit | GMG24 | GMG28 | GMG32 | GMG36 | GMG42 | GMG48 | GMG54 |
|----------------------------------|------|---|-------|-------|-------|-------|-------|-------|
| X axis-Worktable travel | mm | 5000mm(Op: 6m, 7m, 8m, 10m,12m, 14m, 16m, 20m, 30m) | | | | | | |
| Y axis-Spindle base travel | mm | 2400 | 2800 | 3200 | 3600 | 4200 | 4800 | 5400 |
| Z axis-Ram vertical travel | mm | 1000(Op:1500, 2000, 2500) | | | | | | |
| W axis-Crossbeam vertical travel | mm | Option:1000mm, 2000mm, 3000mm, 4000mm | | | | | | |
| Distance between columns | mm | 2200 | 2600 | 3000 | 3400 | 4000 | 4600 | 5200 |
| Worktable width | mm | 1800 | 2200 | 2600 | 3000 | 3400 | 4000 | 4600 |
| Worktable length | mm | Depend on X axis | | | | | | |
| CNC system | | Siemens/Fanuc | | | | | | |



| Specifications | Unid | C5112-1 | C5112-2 | C5116-1 | C5116-2 | C5116-3 |
|---|-------|---|---------|----------|----------|----------|
| Vertical turret cutting diameter(Max.) | mm | 1250 | 1250 | 1600 | 1600 | 1600 |
| Side turret cutting diameter(Max.)-option | mm | 1100 | 1100 | 1400 | 1400 | 1400 |
| Diameter of worktable | mm | 1000 | 1000 | 1400 | 1400 | 1400 |
| Max.height of workpiece | mm | 1000 | 1200 | 1200 | 1400 | 1600 |
| Max.weight of workpiece | ton | 3.2 | 3.2 | 5 | 5 | 5 |
| Speed range of worktable turning | rpm | 6.3-200 | 6.3-200 | 5-160 | 5-160 | 5-160 |
| Speed step of worktable turning | vel | 16 | 16 | 16 | 16 | 16 |
| Vertical/side turret feeding range | r/min | 0.8-86 | 0.8-86 | 0.8-86 | 0.8-86 | 0.8-86 |
| Vertical/side turret feeding step | Vel | 12 | 12 | 12 | 12 | 12 |
| Vertical turret traverse(horizontal) | mm | 700 | 700 | 915 | 915 | 915 |
| Vertical turret traverse(vertical) | mm | 650 | 650 | 800/1000 | 800/1000 | 800/1000 |
| Toolpost | | Square ram with square toolpost or 5 position manual turret with T type ram | | | | |
| Digital Readout (DRO) | | yes | yes | yes | yes | yes |
| Power of main motor | kw | 22 | 22 | 30 | 30 | 30 |

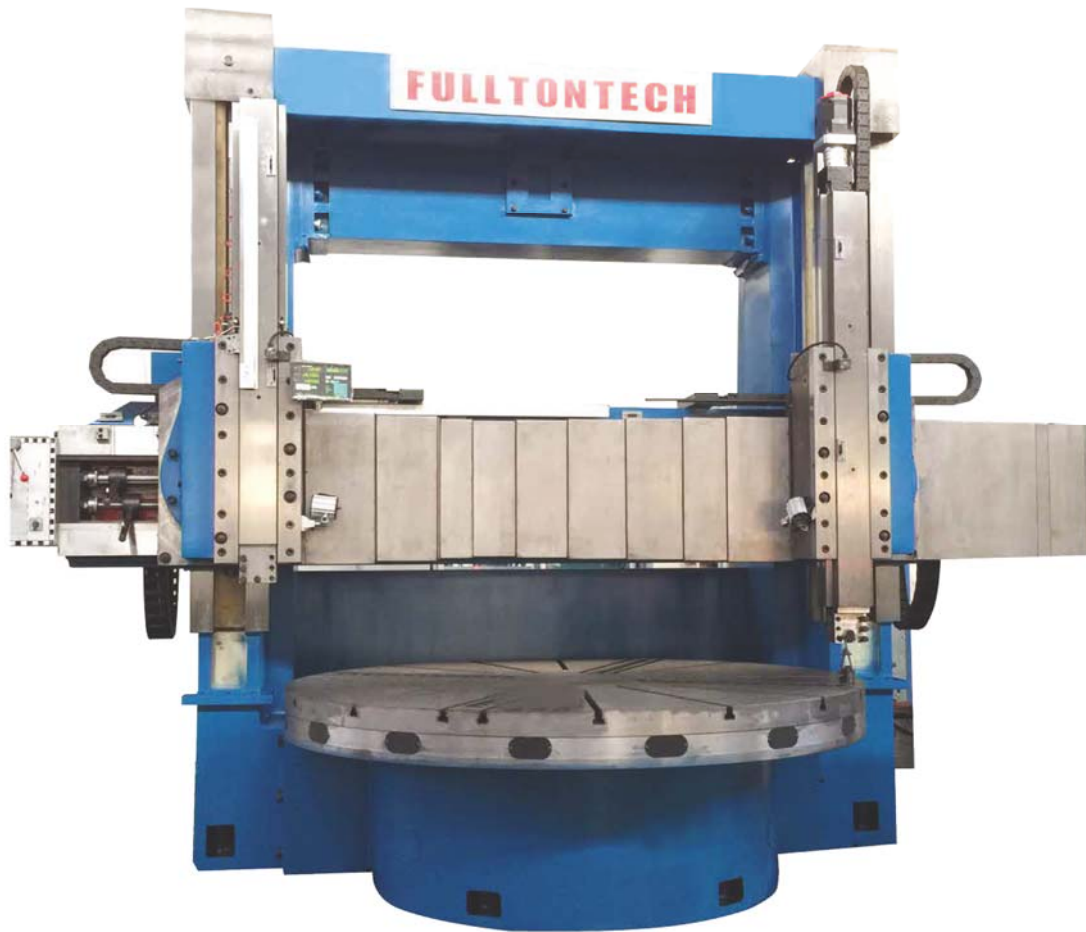
Conventional Single Column Vertical Turret Lathe

MACHINE SPECIFICATION

Model
FULLTONTech Series



| Specifications | Unid | C5120-1 | C5120-2 | C5123-1 | C5123-2 | C5123-3 | C5126-1 | C5126-2 |
|---|-------|---|---------|---------|---------|---------|---------|---------|
| Vertical turret cutting diameter(Max.) | mm | 2000 | 2000 | 2300 | 2300 | 2300 | 2600 | 2600 |
| Side turret cutting diameter(Max.)-option | mm | 1800 | 1800 | 2000 | 2000 | 2000 | 2400 | 2400 |
| Diameter of worktable | mm | 1800 | 1800 | 2000 | 2000 | 2000 | 2250 | 2250 |
| Max.height of workpiece | mm | 1250 | 1600 | 1400 | 1600 | 2000 | 1600 | 2000 |
| Max.weight of workpiece | ton | 8 | 8 | 8 | 8 | 8 | 10 | 10 |
| Speed range of worktable turning | rpm | 3.2-100 | 3.2-100 | 3.2-100 | 3.2-100 | 3.2-100 | 2-63 | 2-63 |
| Speed step of worktable turning | Vel | 16 | 16 | 16 | 16 | 16 | 16 | 16 |
| Vertical/side turret feeding range | r/min | 0.8-86 | 0.8-86 | 0.8-86 | 0.8-86 | 0.8-86 | 0.8-86 | 0.8-86 |
| Vertical/side turret feeding step | Vel | 12 | 12 | 12 | 12 | 12 | 12 | 12 |
| Vertical turret traverse(horizontal) | mm | 1115 | 1115 | 1235 | 1235 | 1235 | 1500 | 1500 |
| Vertical turret traverse(vertical) | mm | 800 | 800 | 800 | 1000 | 1300 | 1000 | 1000 |
| Toolpost | | Square ram with square toolpost or 5 position manual turret with T type ram | | | | | | |
| Digital Readout (DRO) | | yes | yes | yes | yes | yes | yes | yes |
| Power of main motor | kw | 30 | 30 | 30 | 30 | 30 | 37 | 37 |



| Main Specifications | Unid | C5225-1 | C5225-2 | C5225-3 | C5225-4 | C5228-1 | C5228-2 |
|--------------------------------------|------|---|---------|---------|---------|---------|---------|
| Max.vertical turret cutting diameter | mm | 2500 | 2500 | 2500 | 2500 | 2800 | 2800 |
| Diameter of worktable | mm | 2250 | 2250 | 2250 | 2250 | 2250 | 2250 |
| Max.weight of workpiece | ton | 10 | 10 | 10 | 16 | 10 | 10 |
| Max.height of workpiece | mm | 1600 | 2000 | 2500 | 2000 | 1600 | 2000 |
| Speed of worktable | rpm | 2-63 | 2-63 | 2-63 | 2-63 | 2-63 | 2-63 |
| Max.Torque of table turning | N | 63000 | 63000 | 63000 | 63000 | 63000 | 63000 |
| Two Rams | | One is with 2 axis DRO, the other is without. | | | | | |
| Ram traverse | mm | 1000 | 1000 | 1300 | 1000 | 1000 | 1000 |
| Horizontal traverse of ram | mm | 1400 | 1400 | 1400 | 1400 | 1600 | 1600 |
| DRO(Digital Readout system) | | Yes | Yes | Yes | Yes | Yes | Yes |
| Main motor power | kw | 55 | 55 | 55 | 55 | 55 | 55 |

Conventional Double Columns Vertical Turret Lathe

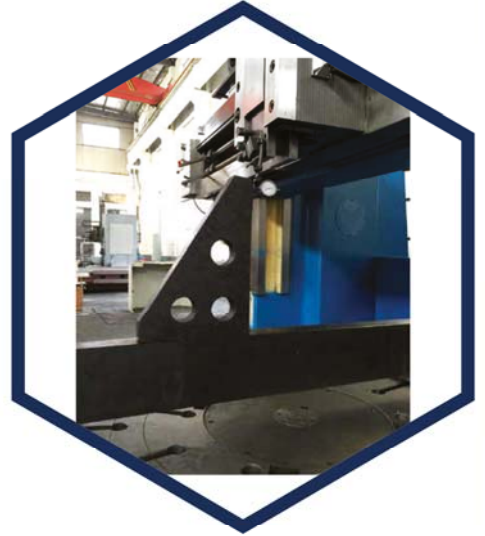
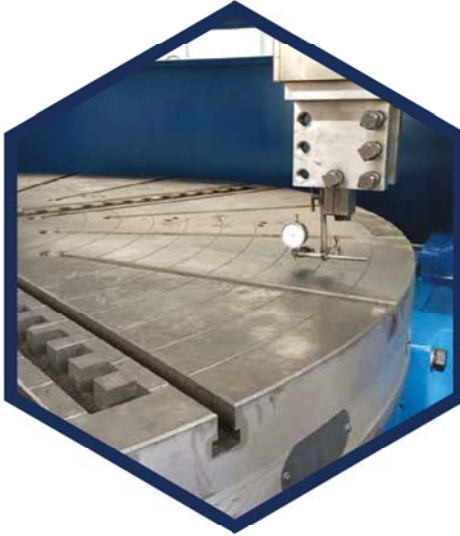
MACHINE SPECIFICATION

Model
FULLTONTech Series



| Main Specifications | Unid | C5231 | C5235-1 | C5235-2 | C5240-1 | C5240-2 | C5240-3 |
|--------------------------------------|------|---|---------|---------|---------|---------|---------|
| Max.vertical turret cutting diameter | mm | 3100 | 3500 | 3500 | 4000 | 4000 | 4000 |
| Diameter of worktable | mm | 2250 | 2830 | 3100 | 2250 | 2830 | 3150 |
| Max.weight of workpiece | ton | 10 | 10 | 32 | 10 | 10 | 10 |
| Max.height of workpiece | mm | 2000 | 2000 | 2000 | 2000 | 2000 | 2000 |
| Speed of worktable | rpm | 2-63 | 2-63 | 2-63 | 2-63 | 2-63 | 2-63 |
| Max.Torque of table turning | N | 63000 | 63000 | 63000 | 63000 | 63000 | 63000 |
| Ram | | Two rams, one is with 2 axis DRO, another one is without. | | | | | |
| Ram traverse | mm | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 |
| Horizontal traverse of ram | mm | 1720 | 1880 | 1880 | 2250 | 2150 | 2200 |
| DRO(Digital Readout system) | | Yes | Yes | Yes | Yes | Yes | Yes |
| Main motor power | kw | 55 | 55 | 55 | 55 | 55 | 55 |

| Main Specifications | Unid | C5240-4 | C5240-5 | C5240-6 | C5240-7 | C5240-8 | C5240-9 |
|--------------------------------------|------|---|---------|---------|---------|---------|---------|
| Max.vertical turret cutting diameter | mm | 4000 | 4000 | 4000 | 4000 | 4000 | 4000 |
| Diameter of worktable | mm | 3600 | 3600 | 3600 | 3600 | 3600 | 3600 |
| Max.weight of workpiece | ton | 32 | 32 | 32 | 50 | 50 | 50 |
| Max.height of workpiece | mm | 2000 | 2500 | 3150 | 2500 | 3150 | 4000 |
| Speed of worktable | rpm | 0.5-63 | 0.5-63 | 0.5-63 | 0.5-63 | 0.5-63 | 0.5-63 |
| Max.Torque of table turning | Nm | 63000 | 63000 | 63000 | 90000 | 90000 | 90000 |
| Ram | | Two rams, one is with 2 axis DRO, another one is without. | | | | | |
| Ram traverse | mm | 1300 | 1300 | 1300 | | | |
| Horizontal traverse of ram | mm | 2300 | 2300 | 2300 | 2200 | 2200 | 2200 |
| DRO(Digital Readout system) | | Yes | Yes | Yes | Yes | Yes | Yes |
| Main motor power | kw | 55 | 55 | 55 | DC75 | DC75 | DC75 |



| Main Specifications | Unid | C5250-1 | C5250-2 | C5250-3 | C5250-4 |
|--------------------------------------|------|---|-----------|-----------|---------|
| Max.vertical turret cutting diameter | mm | 5000 | 5000 | 5000 | 5000 |
| Diameter of worktable | mm | 4000 | 4000 | 4000 | 4300 |
| Max.weight of workpiece | ton | 32 | 32 | 32 | 50 |
| Max.height of workpiece | mm | 2000 | 2500 | 3150 | 2500 |
| Speed of worktable | rpm | 0.5-50 | 0.5-50 | 0.5-50 | 0.5-50 |
| Max.Torque of table turning | Nm | 63000 | 63000 | 63000 | 90000 |
| Ram | | Two rams, one is with 2 axis DRO, another one is without. | | | |
| Ram traverse | mm | 1000 | 1300 | 1600 | 1300 |
| Horizontal traverse of ram | mm | 2800 | 2800 | 2800 | 2800 |
| DRO(Digital Readout system) | | Yes | Yes | Yes | Yes |
| Main motor power | kw | AC55/DC75 | AC55/DC75 | AC55/DC75 | DC75/90 |

| Main Specifications | Unid | C5250-5 | C5250-6 | C5263-1 | C5263-2 | C5263-3 |
|--------------------------------------|------|---|---------|---------|---------|----------|
| Max.vertical turret cutting diameter | mm | 5000 | 5000 | 6300 | 6300 | 6300 |
| Diameter of worktable | mm | 4300 | 4500 | 4300 | 4500 | 5000 |
| Max.weight of workpiece | ton | 50 | 50 | 50 | 50 | 100 |
| Max.height of workpiece | mm | 3150 | 4000 | 3150 | 4000 | 4000 |
| Speed of worktable | rpm | 0.5-50 | 0.5-50 | 2-40 | 2-40 | 2-40 |
| Max.Torque of table turning | Nm | 90000 | 90000 | 90000 | 90000 | 90000 |
| Ram | | Two rams, one is with 2 axis DRO, another one is without. | | | | |
| Ram traverse | mm | 1600 | 2000 | 1600 | 2000 | 2000 |
| Horizontal traverse of ram | mm | 2800 | 2800 | 3450 | 3450 | 3450 |
| DRO(Digital Readout system) | | Yes | Yes | Yes | Yes | Yes |
| Main motor power | kw | DC75/90 | DC75/90 | DC75/90 | DC75/90 | DC90/110 |

CNC Single Column Vertical Turret Lathe

MACHINE SPECIFICATION

Model
FULLTONTech Series



| Specifications | Unid | CK5112 | CK5116 | CK5120 | CK5123 | CK5126 |
|----------------------------------|------------|--|--------|--------|--------|--------|
| Max. turning diameter | mm | 1250 | 1600 | 2000 | 2300 | 2600 |
| Diameter of worktable | mm | 1000 | 1400 | 1800 | 2000 | 2250 |
| Max.height of workpiece | mm | 1000 | 1200 | 1400 | 1400 | 1600 |
| Max.weight of workpiece | ton | 3,5 | 5 | 8 | 8 | 10 |
| Speed range of worktable turning | rpm | 2-250 | 2-200 | 2-120 | 2-120 | 2-80 |
| Speed step of worktable turning | | 4 steps with frequency conversion | | | | |
| Max. cutting force of tool post | N | 17000 | 25000 | 40000 | 40000 | 50000 |
| Tool post horizontal traverse | mm | 850 | 1020 | 1115 | 1400 | 1500 |
| Tool post vertical traverse | mm | 650 | 800 | 800 | 800 | 1000 |
| Tool post | | Square ram with square toolpost/4 position electric turret | | | | |
| Rapid traverse of tool head | mm/ min | 8000/3000(heavy cutting) | | 3000 | 3000 | 3000 |
| Section of tool shank(L X W) | mm | 32X32 | 40x40 | 40x40 | 40x40 | 40x40 |
| Power of main motor | kw | 37 | 45 | 45 | 45 | 45 |
| CNC system | | Siemens/Fanuc | | | | |



CNC Double Columns Vertical Turret Lathe

MACHINE SPECIFICATION

Model
FULLTONTech Series

| Main Specifications | Unid | CK5225 | CK5228 | CK5231 | CK5235 |
|-----------------------------------|--------|--|--------|--------|--------|
| Max.turning diameter | mm | 2500 | 2800 | 3100 | 3500 |
| Diameter of worktable | mm | 2250 | 2250 | 2830 | 2830 |
| Max.height of workpiece | mm | 2000 | 2000 | 2000 | 2000 |
| Max.weight of workpiece | ton | 10 | 10 | 10 | 10 |
| Max.Torque of table turning | Nm | 63000 | 63000 | 63000 | 63000 |
| Toolpost | | Left tool post is manual, right tool post is CNC | | | |
| Speed steps of worktable | | 4 steps with frequency conversion(stepless) | | | |
| Speed of worktable | rpm | 1-80 | 1-80 | 1-80 | 1-80 |
| Horizontal traverse of tool head | mm | 1400 | 1400 | 1600 | 1800 |
| Vertical traverse of tool head | mm | 1000 | 1000 | 1000 | 1000 |
| Rapid traverse speed of tool head | mm/min | 3000 | 3000 | 3000 | 3000 |
| Main motor power | kw | AC55 | AC55 | AC55 | AC55 |
| CNC system | | Siemens 828D | | | |

| Main Specifications | Unid | CK5240-1 | CK5240-2 | CK5240-3 | CK5240-4 |
|----------------------------------|-------|--|-----------|-----------|-----------|
| Max.turning diameter | mm | 4000 | 4000 | 4000 | 4000 |
| Diameter of worktable | mm | 3150 | 3600 | 3600 | 3600 |
| Max.height of workpiece | mm | 2000 | 2000 | 2500 | 3150 |
| Max.weight of workpiece | ton | 10 | 32 | 32 | 50 |
| Max.Torque of table turning | Nm | 63000 | 100000 | 100000 | 100000 |
| Toolpost | | Left tool post is manual, right tool post is CNC | | | |
| Speed steps of worktable | gamas | 4 gamas | 2 gamas | | |
| Speed of worktable | rpm | 1-63 | 1-63 | 1-63 | 0.5-63 |
| Horizontal traverse of tool head | | 2165 | 2165 | 2165 | 2165 |
| Vertical traverse of tool head | mm | 1000 | 1000 | 1250 | 1600 |
| Main motor power | kw | AC55/DC75 | AC55/DC75 | AC55/DC75 | AC55/DC75 |
| CNC system | | Siemens 828D | | | |



Planer Type Boring Mills-Without Ram

MACHINE SPECIFICATION

Model
FULLTONTTECH Series

| Main Specifications | Unid | CK5250-1 | CK5250-2 | CK5250-3 | CK5250-4 |
|----------------------------------|-------|--|----------|----------|----------|
| Max.turning diameter | mm | 5000 | 5000 | 5000 | 5000 |
| Diameter of worktable | mm | 4300 | 4300 | 4500 | 4500 |
| Max.height of workpiece | mm | 2500 | 3150 | 3150 | 4000 |
| Max.weight of workpiece | ton | 32 | 32 | 50 | 50 |
| Max.Torque of table turning | Nm | 63000 | 100000 | 100000 | 100000 |
| Toolpost | | Left tool post is manual, right tool post is CNC | | | |
| Speed steps of worktable | gamas | 2 gamas | | | |
| Speed of worktable | rpm | 1-63 | 1-63 | 0.5-40 | 0.5-40 |
| Horizontal traverse of tool head | mm | 2800 | 2800 | 2800 | 2800 |
| Vertical traverse of tool head | mm | 1250 | 1600 | 1600 | 2000 |
| Main motor power | kw | DC/75 | DC/75 | DC90 | DC90 |
| CNC system | | Siemens 828D | | | |

| Main Specifications | Unid | CK5263-1 | CK5263-2 | CK5263-3 |
|----------------------------------|-------|--|-------------|-------------|
| Max.turning diameter | mm | 6300 | 6300 | 6300 |
| Diameter of worktable | mm | 4500 | 5000/5700op | 5000/5700op |
| Max.height of workpiece | mm | 3150 | 4000 | 4000 |
| Max.weight of workpiece | ton | 50 | 50 | 100 |
| Max.Torque of table turning | Nm | 100000 | 100000 | 100000 |
| Toolpost | | Left tool post is manual, right tool post is CNC | | |
| Speed steps of worktable | gamas | 2 gamas | | |
| Speed of worktable | rpm | 0.5-40 | 0.5-40 | 0.5-30 |
| Horizontal traverse of tool head | mm | 3450 | 3450 | 3450 |
| Vertical traverse of tool head | mm | 1600 | 2000 | 2000 |
| Main motor power | kw | DC90 | DC90 | DC90/110 |
| CNC system | | Siemens 828D | | |

| Main Specifications | Unid | CK5280 | CK52100 | CK52125 | CK52160 |
|----------------------------------|-------|--|---------|---------|---------|
| Max.turning diameter | mm | 8000 | 10000 | 12500 | 16000 |
| Diameter of worktable | mm | 6300 | 7200 | 8300 | 10000 |
| Max.height of workpiece | mm | 5000 | 5000 | 5000 | 6000 |
| Max.weight of workpiece | ton | 100-400 | 100-400 | 100-400 | 100-400 |
| Toolpost | | Left tool post is manual, right tool post is CNC | | | |
| Speed steps of worktable | gamas | 2 gamas | | | |
| Speed of worktable | rpm | 1~20 | 1~20 | 1~20 | 1~20 |
| Horizontal traverse of tool head | mm | 4300 | 5300 | 6550 | 8500 |
| Vertical traverse of tool head | mm | 2500 | 2500 | 2500 | 2500 |
| CNC system | | Siemens 828D/840D | | | |
| Option | | 1.ATC, 2.C axis with live spindle, 3.Double CNC Rams | | | |

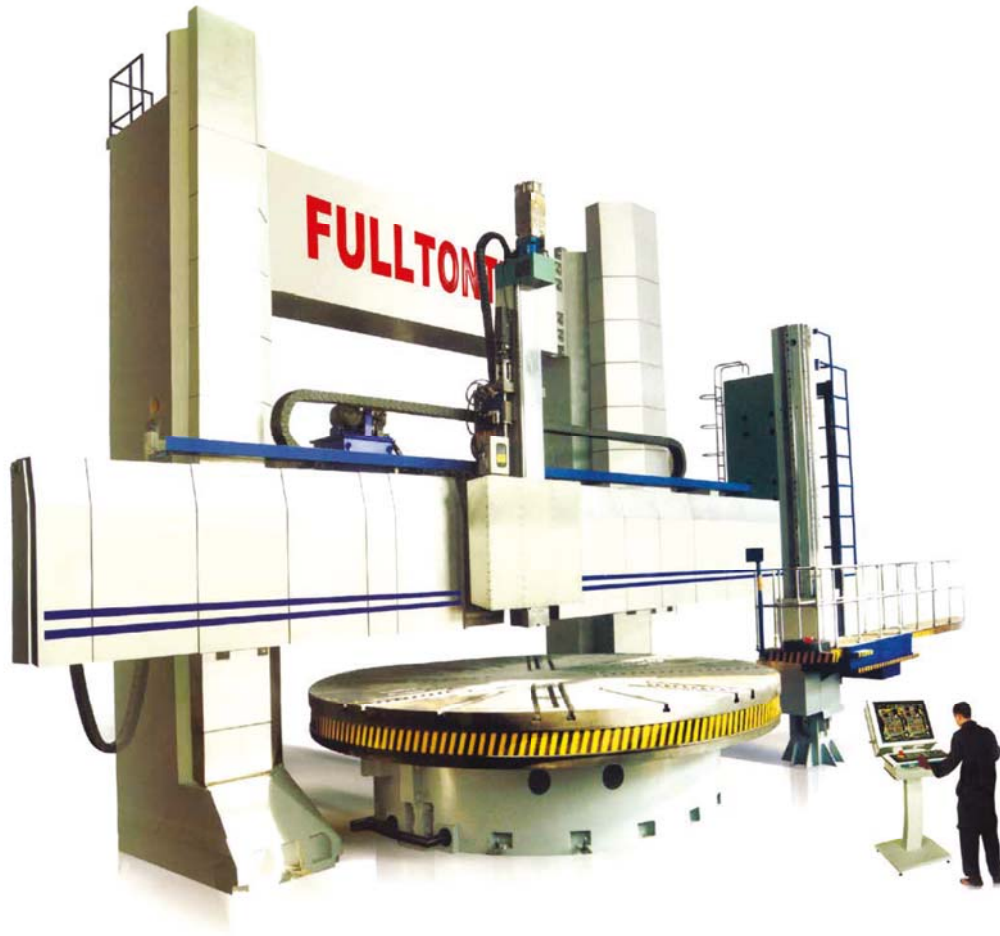


| Main Specifications | Unid | CK5116M | CK5123M | CK5240M | CK5263M |
|----------------------------------|------|--|---------|---------|---------|
| Max.turning diameter | mm | 1600 | 2300 | 4000 | 6300 |
| Diameter of worktable | mm | 1400 | 1800 | 3600 | 4500 |
| Max.height of workpiece | mm | 1600 | 2000 | 3150 | 4000 |
| Max.weight of workpiece | ton | 12 | 12 | 40 | 60 |
| Ram two | | One CNC Ram with ATC or Two CNC Rams | | | |
| ATC-Option | | 6 (turning tool) and 24 (Milling tool) | | | |
| Max. tool weight | Kg | 20 | 20 | 20 | 20 |
| Live spindle speed | rpm | 1-800 | 1-800 | 1-800 | 1-800 |
| Horizontal traverse of tool head | mm | 850 | 1200 | 4100 | 3250 |
| Vertical traverse of tool head | mm | 800 | 1000 | 1600 | 2000 |
| CNC system | | Siemens 840D | | | |

CNC Vertical Lathe With Drilling&Milling

MACHINE SPECIFICATION

Model
FULLTONTech Series



| Main Specifications | Unid | CK5280M | CK52100M | CK51125M | CK51160M |
|------------------------------------|--------|---|-----------|-----------|-----------|
| Max.Machining diameter | mm | 8000 | 10000 | 12500 | 16000 |
| Max. Machining height | mm | 4000-6000 | 4000-6000 | 4000-7000 | 4000-7000 |
| Worktable diameter | mm | 6000 | 7200 | 8300 | 10000 |
| Max.load of worktable | ton | 100-400 | 150-400 | 150-400 | 200-400 |
| Worktable turning speed | rpm | 0.5-20 | 0.5-20 | 0.5-20 | 0.5-20 |
| Ram-Two | | One CNC ram is for turning, the other is for milling/One CNC ram with ATC | | | |
| ATC-Option | | 6 (turning tool) and 24 (Milling tool) | | | |
| Vertical traverse of Ram(Z axis) | mm | 2000 | 2000 | 2000 | 2000 |
| Horizontal traverse of Ram(X axis) | mm | 4100 | 5100 | 6300 | 8200 |
| Crossbeam travel speed | mm/min | 350 | 350 | 350 | 350 |
| Milling spindle turning speed | rpm | 1-800 | 1-800 | 1-800 | 1-800 |
| CNC system | | Siemens 840D | | | |



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